

Standard Features

Jomar
BLOW ★ STAR

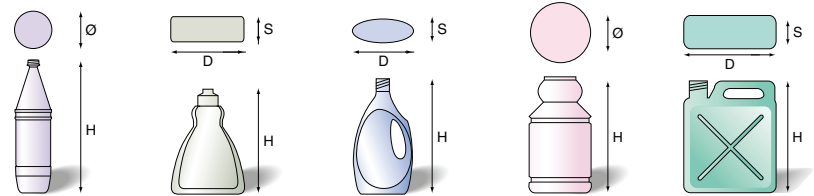
25-D L/S

Extrusion
model Blow Molding

- 1 Double station blow molding machine with a \varnothing 100 mm grooved extruder, up to 16 heads capability.
- 2 Carriage and mold opening - closing movements on linear bearings.
- 3 Closed loop proportional valves with on-board electronics for the mold, carriage and blow pin movements.
- 4 Tiebar-less clamp system (allows easy mold change over).
- 5 Extruder DC motor drive with digital control.
- 6 Nitrued screw and barrel.
- 7 Processing HDPE, LDPE, PP, HMWPE, PC, etc. capability.
- 8 Multi-blow extrusion heads with quick colour change.
- 9 Thickness parison control 300 points with servo-valve and piston.
- 10 In machine automatic hydraulic deflashing and cooling station.
- 11 Low power consumption.
- 12 Machine fully controlled by microprocessor.
- 13 Colour touch screen on machine front.



Production Possibilities



	H	\varnothing	Liters	H	D/S	Liters	H	D/S	Liters	H	\varnothing	Liters	H	D/S	Liters	
1	550	330	50	550	400/330	50	550	400/330	50	550	330	50	500	400/330	50	
2 x	max 350	450	270	20	450	270/270	20	450	270/270	20	450	290	20	450	325/250	20
3 x	max 250	400	210	15	400	210	15	400	210	15	400	210	15	400	225	15
4 x	max 200	350	170	10	350	170	10	350	170	10	350	170	10	350	180	10
5 x	max 160	300	140	5	300	140	5	300	140	5	300	140	5	300	140	5
6 x	max 125	300	110	2	300	110	2	300	110	2	300	110	2	300	110	2
7 x	max 110	250	95	1.5	250	95	1.5	250	95	1.5	250	95	1.5			
8 x	max 100	250	85	1	250	85	1	250	85	1	250	85	1			
9 x	max 85	250	75								250	75				
10 x	max 80	250	70								250	70				
11 x	max 70	250	60								250	60				
12 x	max 65	250	55								250	55				
14 x	max 55	250	45								250	45				
16 x	max 50	250	40								250	40				

All Sizes and volumes quoted are for reference only

