

Standard Features

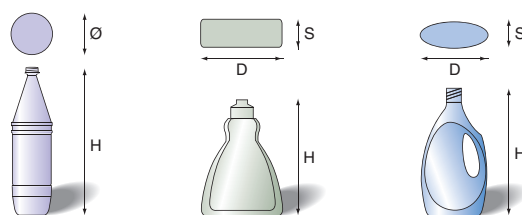
- 1 Single station blowmolding machine with a 50 mm or 60 mm grooved extruder.
- 2 Bosch closed loop proportional valves for the carriage stroke and for the opening-closing of the mold plates.
- 3 Bosch pneumatics.
- 4 Parker pistons.
- 5 Tiebar-less clamp system (allows easy mold change over).
- 6 Full gate opening to enable easy access to mold area.
- 7 Processing HDPE, LDPE, PP, HMWPE, PVC, PC, PETG, etc capability.
- 8 Calibrated neck finish.
- 9 Single, double, triple head capability.
- 10 In machine automatic deflashing with cooling station.
- 11 Machine fully controlled by a microprocessor operating system.
- 12 Color screen on machine front.
- 13 Low power consumption.
- 14 Extruder DC motor drive.
- 15 Nitrided screw and barrel.
- 16 Gripper at bottle outlet.
- 17 Moog valve and piston for the parison thickness control.

Jomar
BLOW ★ STAR

2-S Extrusion
Blow Molding
model



Production Possibilities



| Centre distance in mm | H | | | D/S | | | Liters | | |
|-----------------------|-----|-----|--------|-----|---------|---------|--------|---------|---------|
| | H | Ø | Liters | H | D/S | Liters | H | D/S | Liters |
| 0 | 260 | 110 | 1.5 | 260 | 150/110 | 1.5 | 260 | 150/110 | 1.5 |
| 85 | 260 | 75 | 0.8 | 260 | 75/75 | 0.8 | 260 | 75/75 | 0.8 |
| | 100 | 90 | 1 | 260 | 90/90 | 1 | 260 | 90/90 | 1 |
| | 125 | 260 | 105 | 1 | 260 | 105/105 | 1 | 260 | 105/105 |
| 70 | 200 | 60 | 0.5 | 260 | 60/60 | 0.5 | 200 | 60/60 | 0.5 |

